



The Reliability Engineering Workbench seamlessly integrates Risk and Reliability Management Processes in compliance with specific SAE, AS / NZS and Mil Standards.







Supported Standards

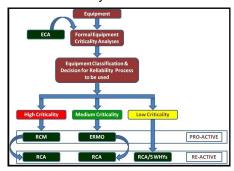
- SAE JA 1011/1012
- Mil Std 1629
- AS/NZS 4360 1999: Risk Management
- AS/NZ 3931:1998 Risk Analysis of Tech nological Systems Application Guide
- SAE ARP 5580 FMEA
- Caters for data distribution via synchronisation, replication etc.

Plant / Equipment Criticality Assessment (PCA)

- The following user defined criteria / parameters which can be affected by failures are considered when performing the ECA:
 - Safety Impact
 - Environmental Impact
 - Production Quality Impact
 - Production Output Impact
 - Customer Service Impact
 - Operating Cost Impact
 - Failure Probability
- The output of the ECA can be used to apply business rules to determine the specific reliability improvement process for different plant and equipment.

Benefiting Industries

- Plant & Factories
- Mining
- Manufacturing
- Petrochemical
- Defense Industry



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Consider Operating Context when Developing Maintenance Plan

Seamlessly Integrate RCM, FMECA & Root Cause Analysis

REW

Reliability

Risk-Based Reliability-Centered Maintenance [Risk-Based RCM]

RCM is generally used to establish the safe minimum levels of maintenance. It can also identify changes to operating procedures and strategies and establish capital • maintenance regimes and plans.

Successful implementation of RCM will lead to an increase in cost effectiveness, machine uptime. It will also allow a greater understanding of the level of risk that the organization is presently managing.

The Reliability-Centered Maintenance process ensures that assets continue to do what their users require in their present operating context.

Functional Analysis of an Asset:

- Primary and Secondary Functions
- Functional Failures [Partial and Total]
- Failure Modes [Causes and Mechanisms]
- · Failure Risk Classification

Risk and Task Analyses:

 Using the Functional Analyses output to categorise the failure mode and effect on safety, environmental and operational [financial] risk.

Integrated Failure Mode, Effects and Criticality Analysis [iFMECA]

Integrated Failure modes, Effects, and Criticality Analysis [FMECA] is a methodology to identify and analyze:

- All potential failure modes of the various parts of a system;
- The effects these failures may have on the system;
- How to avoid the failures, and / or mitigate the effects of the failures on the system;
- FMECA is a technique used to identify, prioritize, and eliminate potential failures from the system, design or process before they reach the customer.

FMECA is aimed at resolving potential problems in a system before they occur:

- The iFMECA process addresses all the problems concerning design, manufacture, process, safety, and environment failure.
- Seamless integration of data between the RCM and iFMECA modules.
- The basis of the iFMECA is the functional analysis in the Risk-Based RCM module.

Integrated Root Cause Analysis [iRCA]

- The iRCA process can utilise the data developed during the Risk-Based RCM or iFMECA processes for the same equipment; or
- It can be used totally independently of the Risk-Based RCM module in situations where the Risk Based RCM process is not used.
- Once an iRCA has been completed, the existing routine maintenance tasks can be viewed and reviewed as required. The functionality ensures that a continuous process of optimisation is easy and effective.

Existing Routine Maintenance Optimisation [ERMO]

- The ERMO process is used to evaluate if existing scheduled maintenance tasks are technically valid and financially justified.
- the Risk-Based RCM process, but uses the same criteria to validate whether a routine task is technically appropriate and cost effective.
- Existing task lists or schedule information from the client on CMMS tasks are uploaded into the ERMO module for verification and optimisation.

